



Producator: ***Bianchi Italia***

Robinet de trecere din alama cromata cu sfera si maneta pentru apa FI-FI

Model: 425, 425B

Cod Romstal: 40430425, 40440425, 40450425,
40460425, 40470425, 40480425, 40490425, 40431425,
40441425, 40451425, 40461425, 40471425, 40481425,
40500425, 40510425



FISA TEHNICA



Revizia nr. 0 / septembrie 2013

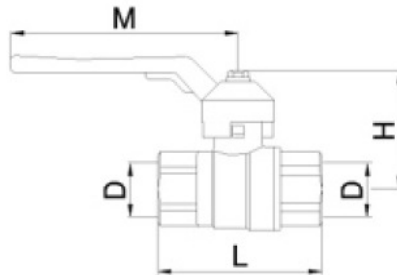
CARACTERISTICI TEHNICE GENERALE

Materiale

- corp si manson: alama UNI EN12165-CW617N matritata la cald
- tija de manevra si presetupa: UNI EN12164-CW614N turnata
- sfera: alama UNI EN12164-CW614N cromata lucioasa
- maner: maneta sau fluture din aluminiu vopsit sau maneta din otel zincat cu teaca din plastic.
- garnituri: NBR, HNBR, VITON, PTFE pur.

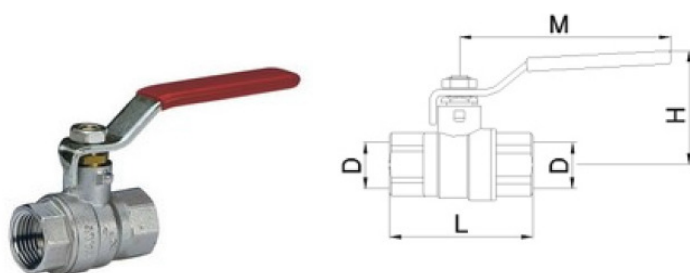
Tehnologie de productie

- matritare la cald
- lucrari mecanice pe masini de precizie
- montaj pe masini automate
- proba de etanseitate 100% pe fiecare produs
- parghie de manevra montata din interior, nu e extractabila si este antiexplozie
- se pot realiza in functie de model cu trecere totala sau redusa, FF si MF, de la 1/4" la 4"
- tipuri de filet: ISO228, ISO7, NPT
- fluide de utilizare conform Directivei 97/23/CE/PED
 - apa calda 110°C (grupa 2) si fluide neagresive in general
- temperatura maxima 100 °C
(vezi diagrama presiune/temperatura)
- pe timpul productiei, toate componentele sunt controlate dupa metode predefinite in cadrul procedurilor sistemului de management al calitatii, certificate dupa standardul ISO9001:2008
- multe modele sunt certificate de importante institute internationale de certificate produs. Care isi trimit periodic inspectorii pentru a verifica mentinerea standardelor.



Art.425. Robinet cu sfera cu trecere totala cu racord FF PN40, maneta

| cod | versiune | d | H | l | m |
|------------|------------|-------|-----|-------|-------|
| 425000020_ | A/M | 1/4 | 38 | 46.0 | 81.0 |
| 425000030_ | A/M | 3/8 | 38 | 47.0 | 81.0 |
| 425000040_ | F/M | 1/2 | 49 | 60.0 | 84.0 |
| 425000050_ | F/M | 3/4 | 55 | 68.0 | 107.0 |
| 425000060_ | F/M | 1" | 60 | 81.0 | 107.0 |
| 425000073_ | F/M | 1"1/4 | 75 | 94.0 | 138.0 |
| 425000083_ | F/M | 1"1/2 | 81 | 105.0 | 138.0 |
| 425000093_ | F/M | 2" | 96 | 126.0 | 155.0 |
| 425000100F | 10 bar max | 2"1/2 | 110 | 131.0 | 270.0 |
| 425000110F | 10 bar max | 3" | 120 | 155.0 | 270.0 |
| 425000120F | 10 bar max | 4" | 155 | 195.0 | 320.0 |



Art.425B. Robinet cu sfera cu trecere totala cu racord FF PN25, maneta

| cod | d | H | l | m |
|------------|-------|-----|-------|-------|
| 425B00040A | 1/2 | 52 | 50.0 | 93.0 |
| 425B00050A | 3/4 | 57 | 56.0 | 93.0 |
| 425B00060A | 1" | 62 | 67.0 | 112.0 |
| 425B00070A | 1"1/4 | 66 | 84.0 | 112.0 |
| 425B00080A | 1"1/2 | 77 | 92.0 | 143.0 |
| 425B00090A | 2" | 81 | 106.0 | 143.0 |
| 425B00100A | 2"1/2 | 110 | 131.0 | 270.0 |
| 425B00110A | 3" | 120 | 150.0 | 270.0 |

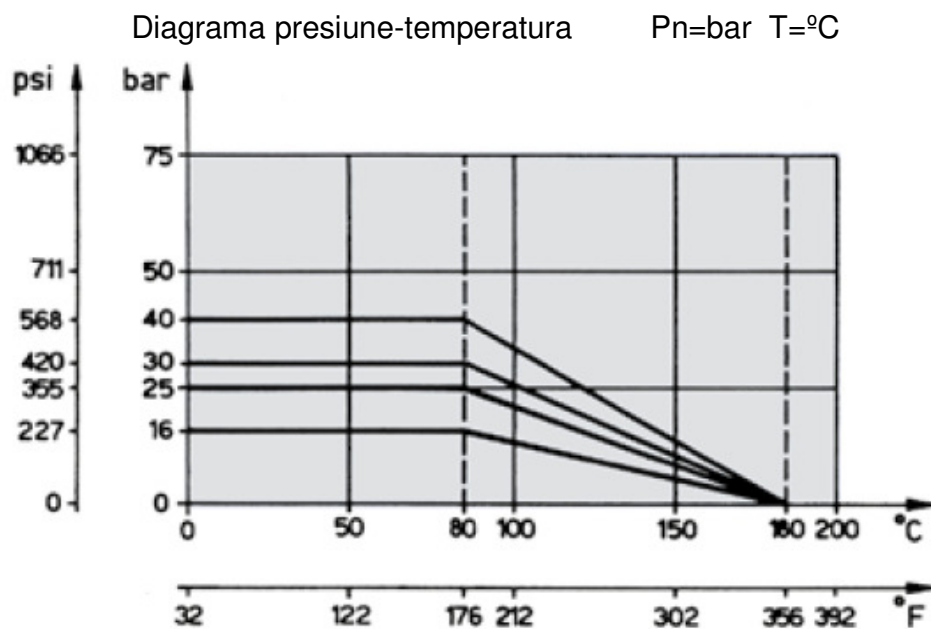
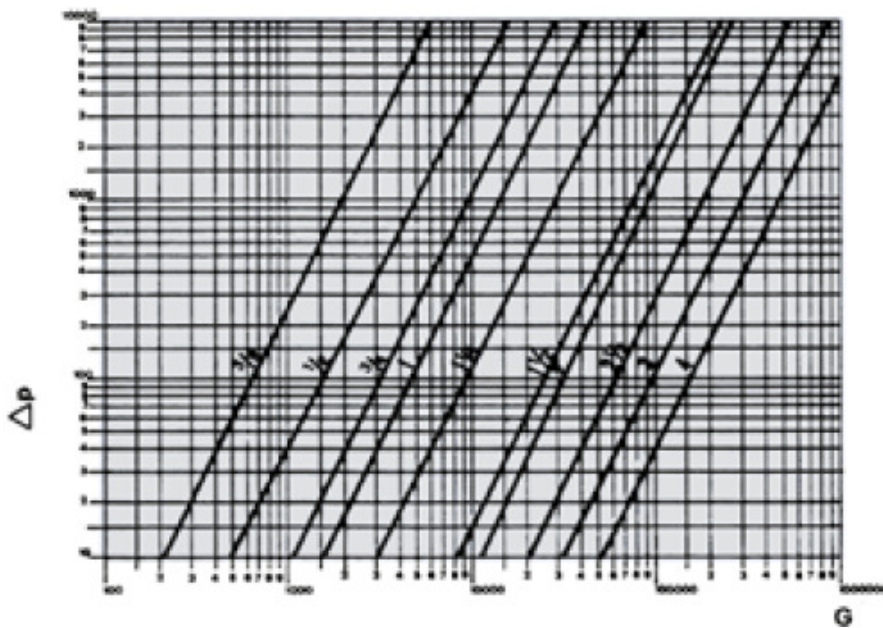


Diagrama pierderi de sarcina Δp=mmH2O G=l/h



Δp =pierderea de sarcina in mmH₂O
 G=debitul in l/h

Colectivul de redactare a cartii tehnice:

Traducere, tehoredactare: **Iuliana BELEGANTE**

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